

SCREW-HOLD SYSTEM INSTRUCTIONS



Step 1: Mark & Drill Post Holes



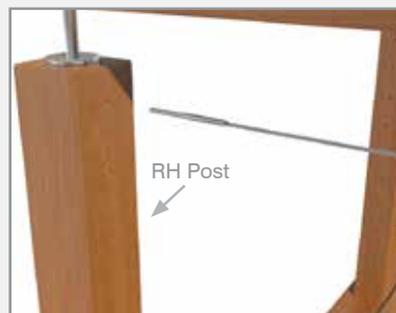
Mark out and drill all posts at the required spacing and hole size (end posts 4mm, intermediate posts 7.5mm). The depth of the hole should be 45-50mm deep.

Step 2: Pre-thread Posts



Pre-thread pre-drilled holes with left and right hand lag screws (order separately). Ensure right hand threaded lag screw is used on the right hand side end post and left hand threaded lag screw is used on opposite post.

Step 3: Engage the RHT Lag Screw



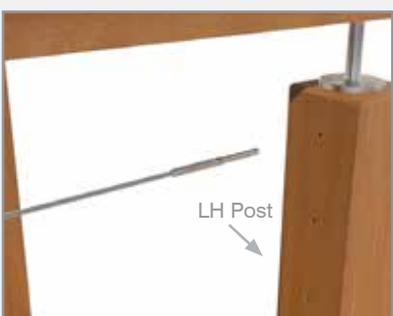
Screw the right hand threaded lag screw into the right hand end post the minimum amount possible for the wire to hold in place.

Step 4: Pass Wire Through Posts



Pass the opposite end of the wire through the pre-drilled intermediate posts.

Step 5: Engage LHT Lag Screw



Screw the left hand threaded lag screw into the left hand end post the minimum amount possible for the wire to hold in place.

Step 6: Tension Wires



Tension both ends of the wires evenly, rotating the wire in the same direction, using the ProRig c-spanner. **Note:** You may require a person at each end of the wire to tension effectively.

Step 7: Hold Desired Tension



Thread the lag screws in until the desired tension is achieved. The system will hold itself in place.

Step 8: Attach All the Wires



Repeat steps 3-7 until the section has been completed.

Step 9: Complete Balustrade



Congratulations on completing your new balustrade system.

Disclaimer: These instructions are intended as a general guide only. Installation processes may need to be modified depending on the situation of use.

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The Econ BS-SH1 Screw-Hold System offers you an economical and streamline wire balustrade. Wires can be factory swaged for a quick and easy installation. All components are expertly manufactured from high quality materials for an extremely durable and neat looking finish to your wire balustrade.

System Components

| | |
|--|--|
| 1 x E7831R-030640 | 1 x E7831L-030640 |
|  |  |
| 6 x 40mm Econ RH Lag Screw Swage Stud to suit 3.2mm wire 316 Grade Stainless Steel | 6 x 40mm Econ LH Lag Screw Swage Stud to suit 3.2mm wire 316 Grade Stainless Steel |

Components (per wire): \$ _____

Recommended Wire Rope

| | | | |
|--|---|---|--|
|  |  |  | <p>W03.2119 3.2mm 1 x 19 Wire Rope 316 Grade Stainless Steel</p> |
| 1 x 19 | 7 x 7 | 7 x 19 | |

Wire (Per Metre): \$ _____

System Highlights

- ✓ Professional and streamline finish
- ✓ Simple DIY installation (no experience required)
- ✓ Designed for installation into timber posts
- ✓ All components made from high quality 316 marine grade stainless steel
- ✓ Ideal for use with ultra bright 3.2mm 1 x 19 ProRig 316 grade stainless steel wire rope

Recommended Tools For Installation

Power Drill (with E7831R/L-030640 – 6 x 40 RH/LH Lag Screw)
MULTI-01 - ProRig Multi Tool 316 Grade Stainless Steel

Recommended Drill Bits For Installation

DVP-04.0 – 4.0mm Viper Drill Bit
DVP-07.5 – 7.5mm Viper Drill Bit

| | | |
|---------------------|---|--|
| Function |  | Perfectly suited for straight sections, this system can also be installed on stair sections with the lag screws installed on an angle, although not recommended. |
| Style |  | The BS-SH1 system has no bulky turnbuckles and limited external components once installed offering a very streamline finish. |
| Installation |  | This system is easier to install with 2 people (1 either end to prevent twisting). All wires are factory swaged to your lengths. Just install the lag screws, tension and your done. |

Available From:

| | | |
|---|---|--|
|  | <p>Timber Posts Only Only suitable for use with timber posts.</p> | <p>← MAX RUN LENGTH → 6 METRES Indicates maximum recommended wire run length for each system.</p> |
|  | <p>Factory Hydraulic Swaging Factory hydraulic swaging required.</p> | |